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CORPORATE

PROFILE



with hopeful technology
HISAKA

2026 Edition

Corporate Message

with hopeful technology

HISAKA WORKS is an industrial machine manufacturer that continues to refine our "technology".

Behind that technology lies the "hopes" to support safety, comfort, and convenience, as we listen to the needs in various fields to contribute to the development of society.

We set the message to express our stance of using "technology" filled with "hopes" to continue to undertake challenges in an ever-changing society and our stance to make leaps towards the future.

See here for the special site
on the corporate message



Mission

To be a manufacturer that reliably supplies high-quality equipment and services, providing solutions to social issues through energy- and labor-saving

Since our founding, we have provided highly reliable products to customers around the world and have created many of the world's first dyeing machines, plate heat exchangers, pouch-food sterilizers and ball valves.

Based on our company motto "Sincerity (Magokoro)", we are promoting our corporate activities with the enduring goals of "Pursuit of a richer humanity" with aim of "HISAKA, a world-class company".

Building on the technological capabilities and comprehensive strengths we have cultivated over the years, we will address social issues including climate change, provide products and services that contribute to effective energy utilization and reduction of environmental impact, and contribute to the realization of a sustainable society.

Director, President and Chief Operating Officer

Toshiya Usami



In January 2024,
we opened Ikoma Plant
in Takayama Science Town,
Ikoma City, Nara.



Philosophy System

"HISAKA MIND" (Renewed in April 2021)

HISAKA's corporate philosophy consists of four principles: Company Motto, Business Creed, Five Principles, and Action Guidelines. We encourage employees to take voluntary actions in line with our philosophy, and work to enhance corporate value with "HISAKA MIND" as the common value standard for all employees.

Company Motto:Our DNA

「まごころ 誠心」 "Sincerity (Magokoro)"

Let's be people who have sincerity

Being people who respect others and value harmony

Let's make products that have sincerity

Creating satisfying products free of deception or ambiguity

Let's make ours a company that has sincerity

Being a company that brings happiness to everyone

Five Principles:What We Aim to Be

1 Cooperation with Empathy

Engaging in matters together with others holding the same goal

2 Enterprising and Daring

Engaging in matters pro-actively and boldly

3 Profit for Yourself and Others

Your own profit is the profit of others, and contributing to others is your own happiness

4 Fair and Impartial

Engaging in matters fairly and openly

5 Safety and Security

Providing a sense of security through the utmost priority on safety

Business Creed:Our Eternal Goals

"Taking root among the world"

We will provide attractive products and services through our high-level technology, broad network, and in-depth researches.

"Pursuit of rich humanity"

We will become attractive persons with high aspirations, broad perspectives, and in-depth consideration.

Action Guidelines:Actions We Should Take

HIGHER Undertake challenges to make new discoveries

(1)Just give it a try (2)Correct your course (3)Ask for help (4)Continue to be humble

WIDER Expand your own possibilities

(1)Accept differences (2)Expand the breadth of your knowledge (3)Gain a great deal of experience

DEEPER Become experts

(1)Refine your strengths (2)Find the interesting part of things (3)Continue perseveringly

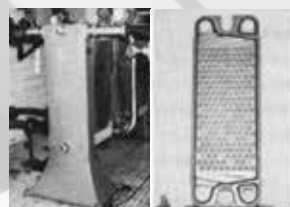
Technological capability grown from a multi-layered history



**1951
Dyeing machine**
For the first time in Japan, we developed a piece dyeing machine that used a winch tank lined with thin stainless steel plate. Subsequently we successfully developed our own original high-temperature, high-pressure yarn dyeing and drying machines.



**1958
Ball valves**
We made use of our unique stainless steel processing technology to develop Japan's first stainless steel ball valves (2 and 3-way). Subsequently we earned recognition as "HISAKA Valve = Special Valve".



**1955
Plate heat exchanger**
Embarking on development of a PHE with original technology, we perfected the "EX-2", Japan's first domestically produced PHE.



**1966
Plate evaporator**
We developed the plate evaporator as first commercial unit in Japan. Related technology consists of our own plate heat exchanger.

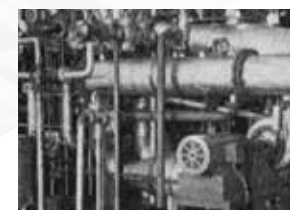
» 1942 HISAKA's founding year

» 1950~

» 1960~

Through our technology, we, HISAKA has created many of the world's first developments in response to the needs of the times.

Back in the days when Japan relied on imports from the USA and Europe for most industrial machinery, HISAKA succeeded in developing Japan's first dyeing machines, plate heat exchangers (PHEs) and ball valves, using its own original technology. With our basis of technology for controlling the heat and pressure of fluids as well as our sophisticated manufacturing technology, HISAKA will continue to undertake challenges in advanced manufacturing.



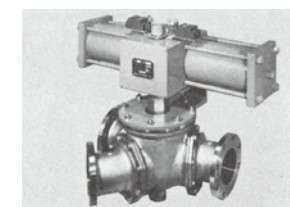
**1967
World's first circular Jet dyeing machine**
We developed the "Circular"—a dyeing machine with performance hugely improved over previous machines, realizing completely in-liquid processing for the first time in the world. It spearheaded our advance overseas markets – for example being introduced for the largest textile mill in USA.



**1975
Sterilizer made of Stainless steel developed**
Sterilizer for retort food in pouch used to be made of steel, we newly developed the sterilizer which made of stainless steel to make it cleaner and safer than ever.



**1974
World's fastest Jet dyeing machine**
We developed a "Rapid Circular" Jet dyeing machine that dyed reduce one-third of process duration, and used one-half energy comparing to Previous model. We sold 6,000 units of the next two models, CUT-RA and CUT-RZ, on world markets.



**1975
Y-Type 3-way ball valve**
In response to demand for a leakage free 3-way ball valve for pneumatic conveyance of powder, we developed and commercialized a "Y-Type" 3-way ball valve.

» 1970~



**1986
Braze plate heat exchanger**
We developed a super-compact braze plate heat exchanger aimed at manufacturers of chillers and hot water supply systems.



**2001
Aseptic rice cooking line**
We developed an aseptic rice cooking line that gives both safety and tastiness by incorporating our groundbreaking rapid food sterilizer "RIC" and achieving additive-free production of cooked rice.



**2013
High temperature- and pressure-resistant PHE**
We developed the "NX-50", that achieved long life—double previous lifespans—under high temperature and pressure operation. It performs at temperature up to 250°C and pressure in excess of 9.5 MPa.



**2017
Triple tubular continuous liquid sterilizer**
We developed a tube-type heat exchanger that temperature is less uneven because the liquid is heated from both sides of the outer tube and inner tube.



**1996
World's largest plate heat exchanger "JUMBO"**
For use in central cooling systems (CCS) for petroleum, LNG and chemical plants, we launched the "UX-100"—the world's largest PHE. This was the start of HISAKA's history as "Pioneer of JUMBO PHE".



**2007
Semi-jacket ball valve for chocolate**
We developed a ball valve with a semi-jacket that can be used in a pig system for cleaning the inside of piping.



**2014
Update a record with UX-160 "SUPER JUMBO"**
The world largest, SUPER JUMBO PHE with 600 mm Dia. made new history of "Pioneer of JUMBO PHE". UX-160 has 1.5 times larger capacity than existing JUMBO PHEs.



**2017
Diaphragm valve**
We developed a PFA lined diaphragm valve that can withstand harsh operating environments.

» 1980~

» 1990~

» 2000~

» 2010~



**2018
Plate heat exchanger for evaporation and condenser**
BRC-013 type achieved a "45% lighter weight, 100% higher heat transfer performance, and 30% reduction in-container refrigerant volume" compared to conventional models.



**2019
Environmentally friendly, new liquid dyeing machine**
We developed "ZERO Rapid circular" ZR with the concept of water conservation to save energy, increase productivity, and stabilize quality.



**2021
Plate heat exchanger EXOLUTION series**
We developed a plate series that can make new proposals for large-capacity vapor, contaminated fluids, and high-pressure resistance applications, which were previously difficult to deal with.

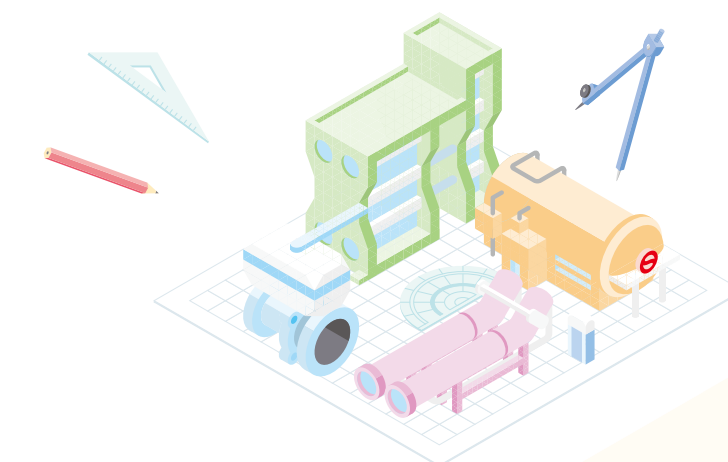


**2019
Hi-T Seat ball valves**
By compounding carbon-based fillers in PTFE at a high ratio, we developed a soft-sheet type ball valve that can be used up to a maximum operating temperature of 300°C.



» 2020~

**2024
Eco-friendly Sterilizer**
The newly developed heat sterilizer recovers waste heat and uses it to preheat the product, reducing the amount of steam by up to 50% compared to conventional models.



Supporting people's lives through all kinds of industrial fields

Through our corporate activities in the Heat Exchanger Segment, Process Engineering Segment, and Valve Segment, HISAKA contributes to industries that may not be visible in daily life, but are indispensable to people's lives. HISAKA's safe and environmentally-friendly technology plays an active role in various locations.

Heat Exchanger Segment

Providing heat utilization solutions centered on plate heat exchanger

Offering products with prices and specifications tailored to customer needs.

Process Engineering Segment

Providing No. 1 products and services that exceed customer expectations

Enriching life for people by realizing the "safety", "health" and "comfort" of lives

Valve Segment

Mastering stopping and optimizing flow

Contributing to fluid control in all industries by providing a variety of products that emphasize our technological development capabilities.



Clothing

Contributing to dyeing and value-added processing of various fiber materials that color our daily lives.



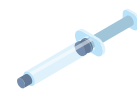
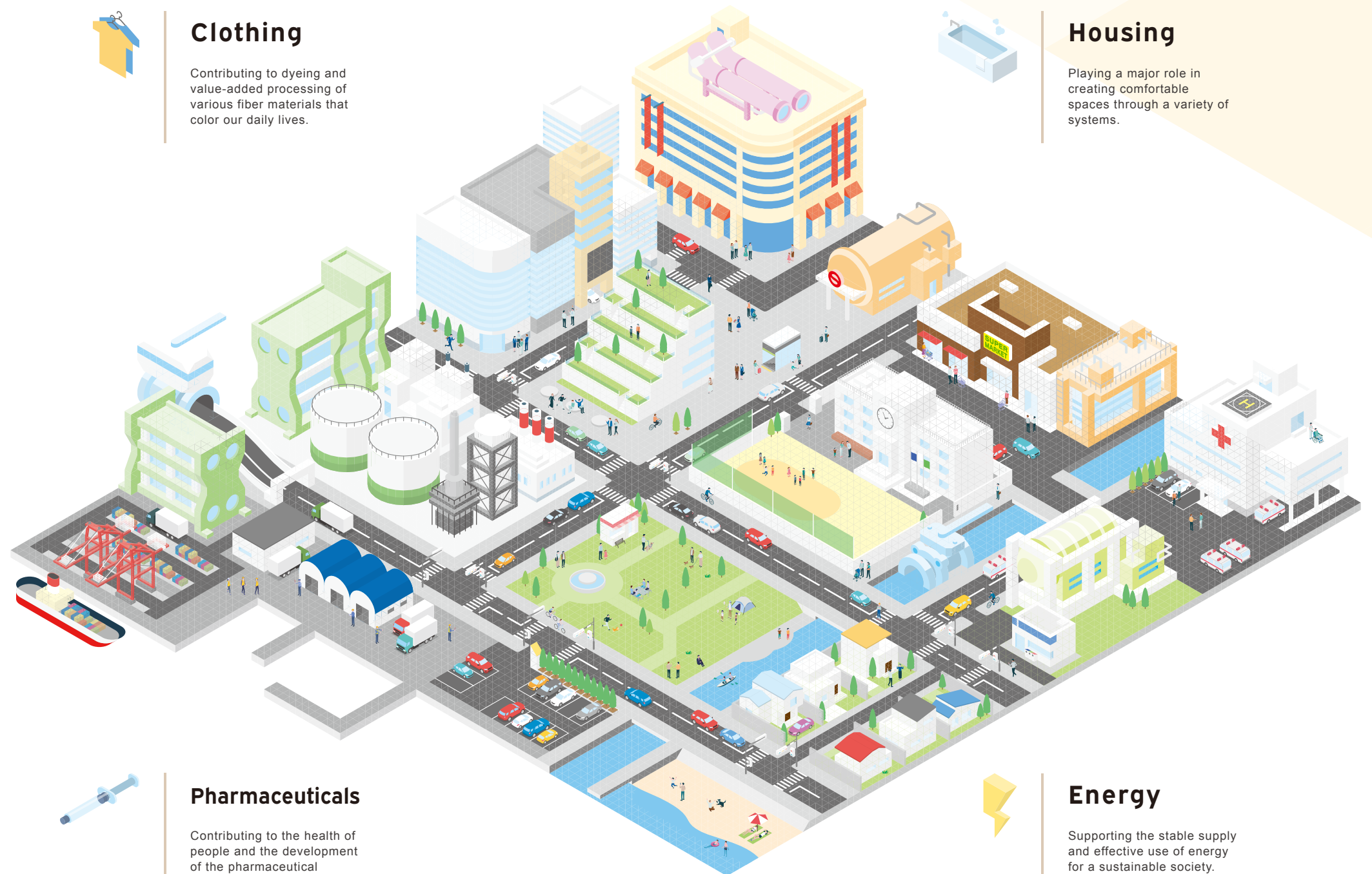
Food

Pursuing the good taste and safety of various foods that support our daily dining.



Housing

Playing a major role in creating comfortable spaces through a variety of systems.



Pharmaceuticals

Contributing to the health of people and the development of the pharmaceutical industry.



Environment

Developing products that can reduce the environmental impact on society.



Energy

Supporting the stable supply and effective use of energy for a sustainable society.

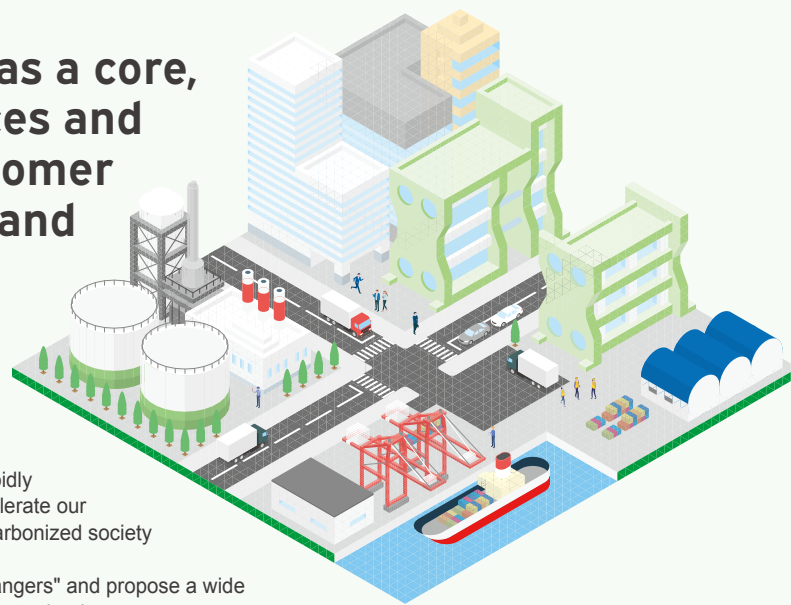
Heat Exchanger Division

Using plate heat exchangers as a core, we provide products with prices and specifications tailored to customer needs as a solution for using and utilizing heat.

Ever since developing the first plate heat exchanger (PHE) in 1955, we have built up a long track record of deliveries for heat exchange process in various industries through our wide lineup from ultra-compact brazed heat exchangers (BHE) to world largest plate heat exchangers.

We have been expanding our business domain in response to the rapidly changing global economy and market trends, and we will further accelerate our efforts to achieve the SDGs goals by 2030 and a carbon neutral, decarbonized society by 2050.

We will continue to lead the industry as a "pioneer of plate heat exchangers" and propose a wide variety of heat-related solutions with plate heat exchangers as our core technology.

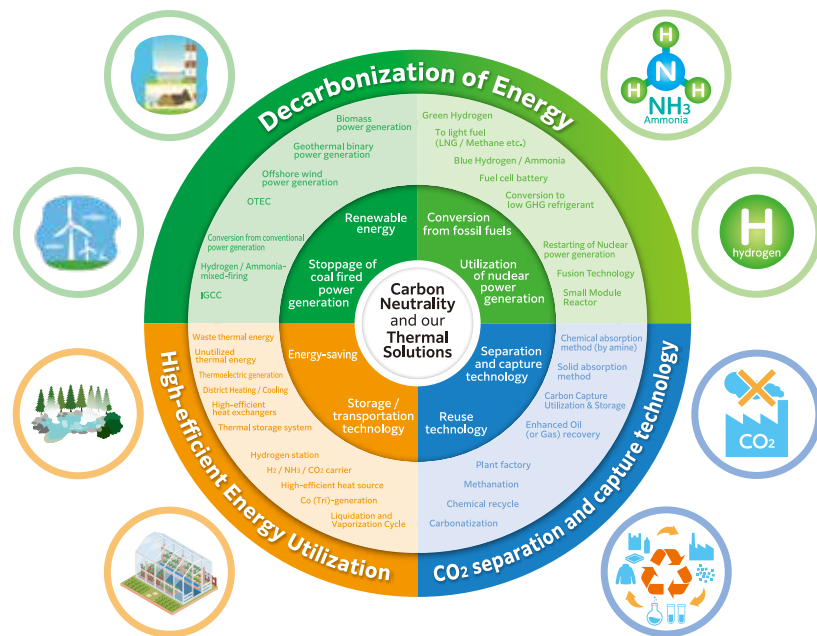


Optimize thermal energy and contribute to Carbon Neutral Transformation

Heat exchanger is not just equipment, but are important plant component equipment for "connecting and utilizing energy".

- Energy conservation through waste heat recovery
- Highly efficient cooling and heating
- Contribution to reducing CO₂ emissions
- Dealing with hydrogen and ammonia-related applications

We are working to create a sustainable society through these efforts.



Applications



Chemical
Caustic soda, Petrochemical, Oil Refinery, Coal chemical, Pharmaceutical, Inorganic and Organic chemical



Food
Milk, Beer, Sugar/Starch, Fermentation, Brewing, Soft drinks, Fish farming, Hydroponics



Power
Bearing cooling water cooling, Lubricant oil (LO) cooling, Cogeneration facilities



Heating Ventilation and Air Conditioning (HVAC)
Cooling/Heating unit, Hot water supply, District heating and cooling unit, Thermal storage system, Clean room, Hot spring, Swimming pool



Marine
Central cooling, LO cooling, Marine gas oil cooling



Iron & Steel
Cooling of blast furnace, Cooling of continuous casting, COG application, Plating application



Metal
Smelter cooling, Furnace cooling, Electrolytes cooling, Granulation water cooling, Sulfuric acid cooling



Hot water supply and Heating system
Non-pressurized open boiler, Bath filtration system, Floor heating, Bath water heating



Pumps
Mechanical seal water coolers, Vacuum pump seal water coolers, Dry vacuum pumps



Heat pump cycle
Refrigerator, Refrigeration system, Cascade condenser, Absorption heat pump



etc. Other applications
Jacket water coolers for engines, transformers, rectifiers, inverters, etc., Coolers for heat-generating elements in laser, UV and similar equipment, Oil coolers in hydraulic units and similar, Fuel cells, Water-cooled refrigerator condensers, Water-cooled computers

Products

Plate heat exchanger (PHE)

The heat transfer plates are thin sheets of corrosion resistance metal such as stainless steel or titanium. The hot fluid and cold fluid flow through alternating flow paths between the plates to perform heat exchanging. With outstanding performance, light weight and a compact size, PHEs are playing an important in all sorts of industries.

PHE

This plate heat exchanger seals the plates using gaskets. It is used in a wide variety of industries and applications, and we offer a wide lineup from small to super jumbo products that are suitable for all sorts of heat transfers.

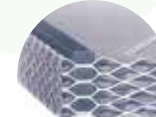
PHE



Semi-welded PHE

This plate heat exchanger consists of two plates joined together by laser welding. It is used for fluids that will damage synthetic rubber, dangerous fluids and high-temperature, high-pressure applications.

Semi-welded Plate



Dual Wall Plate PHE

This plate heat exchanger has a double structure of stacked plates. It provides safety and security for applications that prevent fluid contamination.

Dual Wall Plate

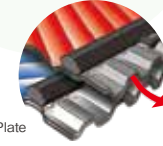


Plate Condenser

This plate condenser is exclusively for cooling and condensing large-capacity vapors and gases with large plate passage holes and plate patterns.

Plates for Condenser



Condenser plate EXOLUTION series DXC

The ultra-large diameter of Φ650 enables vapor processing of up to 70,000 m³/h. The nozzle layout maximizes the heat transfer length to achieve high heat transfer efficiency, making it ideal for space-saving large-flow condensers.

DXC-650



Double line gasket plate EXOLUTION Series NX

The double-seal line structure, which also provides a gasket on the outermost circumference, prevents oxidative deterioration of the inner gasket and extends the gasket life. Even in the unlikely event of leakage from the inner gasket, external scattering can be prevented.

double seal line



Multi Gap Plate EXOLUTION Series GX

With the largest 20mm clearance between the channels, enabling smooth, stress-free flow for fluids containing solids and foreign. Applicable to fluids that may clog in chemical, textile, paper, food, etc.

Multi Gap Plate



Blazed Plate Heat Exchanger (BHE)

This plate heat exchanger has an integrated structure in which parts such as heat transfer plates and nozzles are brazed with copper or nickel. It is incorporated in familiar places such as air conditioners and hot water supply units.

BHE for Refrigeration



*BRC-013: Got the Parts Award in Environment, Resources, and Energy Sectors at "Super Manufacturing Parts Award 2018".

Various Thermal Solutions

In order to respond to rapidly changing markets and customer needs, we utilize our expansive experience to provide not only individual products but also various "thermal solutions" and make proposals that will allow customers to use plate heat exchangers "surely" and "more".

Hi-TORNEDE Series of Strainers

The Hi-TORNEDE series, a strainer especially for the plate heat exchanger using seawater as coolant, removes foreign material that may cause trouble, such as algae, shellfish, small fish and garbage.



Automatic backwash strainer (HAS)



Cyclone Type Strainer (HCS)

PHE Mail-order Website "Magokoro net"

This mail-order website has enabled us to provide a quick-delivery service that can accept orders 24 hours a day, 365 days a year. Simulators are also available on the website for designing and selecting chillers and industrial heat exchangers.



まごころnet
magokoro



Full Service Package - for ease of mind and reliability

With the "Full Service Package", we take away your entire PHE to our service center, and give it a comprehensive ("full") package of maintenance programs and regasketing including disassembly and evaluating the PHE conditions and reassembly and testing of the plates before return.



Before After

See here for information on the Heat Exchanger Division



Process Engineering Division

We provide products and services that exceed customer expectations by expanding the scope of our services and maximizing the value we provide

We provide the most suitable and cutting-edge machines, systems and services to the industries producing the products that form the basis of our safe and comfortable daily lives.

We will contribute to industrial development by offering our know-how and a productivity improvement plan including energy saving, automation, unmanned factory and the IoT together with our machines and systems.



Collaboration with Group Companies

We provide "safe and secure" engineering services that exceed customer expectations in a wide range of fields, such as food, pharmaceuticals, and dyeing, by combining the Group's technologies and actively working to solve customer issues and offer value-added proposals.



HISAKA PRODUCTS, LTD.

• Plant engineering • Sanitary valve • In-line pig system
• Continuous steamer • Dehydrator

Food

Pharmaceutical



**KOMATSUGAWA CHEMICAL
ENGINEERING CO., LTD.**

• Plant engineering • Fermenter, Emulsification equipment

Food

Pharmaceutical



Production Base of the Process Engineering Division Ikoma Plant opened in January 2024

Applications



Retort food
Sterilization of cooked curry, stew and rice contained in the can/bottle/pouch/plastic container



Alcoholic beverages
Sterilization of refined sake, beer, whiskey, wine, and distilled spirit



Sanitary goods/products
Sterilization of absorbent cotton, gauze and napkin



Piece dyeing
Woven and knit fabrics of various clothing such as sport apparel, inner cloth and suits. Dyeing, untwisting, relaxing and reduction in weight of secondary materials such as interlining and back fabric, interior products such as curtain and race and industrial materials such as those of automobile interior and artificial leather



Prepared food
Boiling of beans and seaweeds concentration maceration, steaming/cooling of foods



FA system (Food)
Automation of food processing FA of retort food sterilizer and its related equipment



Medical supplies
Cleaning, sterilization, drying of medical apparatuses, Sterilization and drying of scrub and sheets



Beverages in general
Continuous sterilization/cooling/concentration/drying of milk, various daily products and soy milk, Extraction/blending/sterilization/concentration of coffee, oolong tea, tea, mineral water, juice, soft drink and others



Seasonings and extracts
Sterilization of soy sauce, seasoning sauce, vinegar, sauce, mayonnaise, margarine, syrup, Extraction/concentration/drying of extract from vegetable, meat and fish



FA system (Pharmaceutical)
Sterilization line automation, Production control system of sterilizing process



Pharmaceutical products
Sterilization of injectable and instrument, Sterilization of culture media and health drink, Heating, cooling, extraction, concentration and drying of raw material of medicine and Chinese herb, pure steam, manufacturing of WFI



Yarn dyeing and drying
Scouring, bleaching, dyeing and drying of woven and knit fabric of various clothing, automobile interior material and non clothing materials such as interior concerned



FA system (Dyeing)
Automatic measurement and input system of auxiliary agent and dye stuff. Unmanned transfer system of yarn and textile, Group management system of dye machine, Automatic charging and discharging device of cheese yarn and production control system of Dye Works

Products

Food

Pursuing the good taste and safety of various foods that support our daily dining

We provide optimum equipment and systems for various food processing processes, including the sterilization and manufacture of retort pouch foods and beverages, seasonings such as sake, soy sauce and flavored sake as well as soft drinks and vegetable beverages, to support our customers' production of safe and delicious foods.

See here for information on food equipment



Hot Water Spray Type Retort Sterilizer

The heat is extremely uniform during the warming, heating, and cooling processes, contributing to safety and security for retort food products through sterilization with even temperatures.



High Temperature, High Pressure Retort Sterilizer (RCS)

Plate Heat Exchanger for Food

Plates made specifically for food provide a smooth, product-friendly liquid flow over every detail in the plate, solving the issues of food production lines.



PHEs for Food (FX Series)

Rapid Preparation Sterilizer

It enables even, uniform and rapid sterilization while maintaining the flavor of all solid food materials, such as food and food ingredients before packaging and sealing.



Rapid Preparation Retort Sterilizer (RIC)

Plate Type Concentration Evaporator

It enables rapid heating and evaporation in a matter of seconds. Boasting high performance, a compact size and excellent maintainability, it is effective in evaporation and concentration processes.



Plate Type Evaporator (LEP)

Pharmaceutical

Contributing to the pharmaceutical industry by increasing the safety and reliability of pharmaceuticals and medical devices

Our pharmaceutical sterilizers and various systems are used to sterilize infusion bags, bottles, syringes and the like both within Japan and abroad. We also provide integrated plant engineering services covering from extraction and separation to sterilization and drying of Chinese herbal medicines, centering on preparation plants for APIs, topical drugs and the like as well as evaporation and concentration equipment.

See here for information on pharmaceutical equipment



Pharmaceutical Sterilizer

With thorough temperature and pressure control, it can comply with cGMP (Good Manufacturing Practices for Pharmaceuticals) and is used for sterilization of pharmaceutical infusion bags, injectables, medical devices and the like.



Pharmaceutical Sterilizer (Hot water spray type)

Liquid Sterilizer

Our original heat-transfer plates and tubes achieve highly efficient processing, making this product ideal for continuous sterilization and aseptic filling of culture media products, health drinks, nutritional foods and other products.



Liquid Sterilizer (Plate type)

Flush Type Concentration Evaporator

This is a compact unitized evaporator/concentrator with fully automatic operation, capable of concentrating small volumes of liquid as well as highly effervescent liquids with completely foam-free operation.



Concentration Evaporator (Forced circulation plate type)

Pure Steam Generator

It is used in various fields requiring pyrogen-free pure steam including hospitals and laboratories as well as pharmaceutical, food and cosmetics plants.



Pure Steam Generator

Dyeing

Coloring our life by dyeing of various fiber materials and the value-added processing

Jet dyeing machines, our main products for dyeing apparel and industrial materials (car seats and interiors), continue to grow in response to the needs of the times, and we provide plant equipment not only for dyeing but also for a wide range of industries in the fields of high temperature, high pressure, vacuum and drying.

See here for information on dyeing equipment



Jet Dyeing Machine (CUT-ZR)

This new, environmentally-friendly jet dyeing machine that does not use excess water, contributing to further energy savings and improved productivity at dyeing plants.



Jet Dyeing Machine (CUT-ZR)

Jet Dyeing Machine (CUT-SP)

This jet dyeing machine achieves high quality perfect for dyeing and processing delicate materials in the sports, innerwear, and high fashion fields.



Jet Dyeing Machine (CUT-SP)

Cheese Dyeing / Drying Machine

Combined with various systems, this low liquor ratio dyeing machine contributes not only to quality, productivity and reproducibility, but also energy saving, labor saving and environmental load reduction.



Cheese Dyeing / Drying Machine (LLC)

Waste Heat Recovery System

This system uses high-performance, space-saving HISAKA plate heat exchangers to contribute to energy savings and CO2 reduction at dyeing plants.



Waste Heat Recovery System

Valve Division

Mastering stopping and optimizing flow

The ball valve we developed for the first time has been repeatedly improved and maintained high quality. Our products have been used in chemical, steelmaking, paper/pulp, environmental, food product and electrical plants as well as various other facilities. They cover a wide variety of applications including liquids, gases, steams, and granular powder, and also operate under severe conditions such as high viscosity, high/low temperatures and high pressures. As a specialized manufacturer of ball valves, we are pursuing the "No.1 quality and performance with environmental capabilities and safety". We will provide new products and services to meet the needs of the times as we contribute to fluid control in various industries.



Pioneer of ball valve

In 1958, our original stainless steel processing technologies were used to develop the first 2-way and 3-way SUS304 valves (Diameters: 3/4B and 1B) in Japan. We have solved a variety of problems while sincerely addressing customer issues and created a ball valve unique to Hisaka. It has become recognized as "A high-quality special valve in Hisaka" and been active in a variety of fields in over 40 countries around the world.



Japan's first ball valve

Ranging from general use to special purpose, we solve your SOS of valve.

**Speedy
Offer
Solution**

Applications



Chemical plants
Chemical plants for paints, plastics, polypropylene, and so on



Iron/Steel plants
Blast-furnace fuel blow, cooling, silica removal, dephosphorization, conveyance lines for pulverized coal and iron oxide



Food and beverage
Chocolate, cacao, edible oils, salts, sugars, starch, flavorings, whiskey, shochu, hops, malt, etc.



Pharmaceuticals
Vaccine manufacturing facility, Refrigerant equipment



Environment
Sludge, garbage and sewage treatment plants, waste plastic recycling facilities, and so on



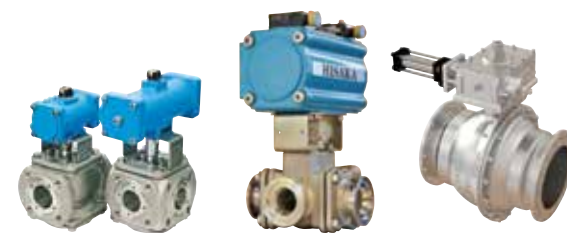
Electricity and energy
Ash treatment, boiler equipment and other items for thermal power stations



Secondary battery
Lithium-ion batteries, Nickel-metal hydride, Battery production facilities



Semiconductors
Exhaust gas treatment equipment, Chemical supply equipment, Monosilane gas line



Products

Ball valves and Diaphragm valves

Ball valves and diaphragm valves are used in a wide range of fields including chemicals, machinery, iron/steel, metals, pulp/paper, environment, foods and power generation.

General 2-way Ball Valve

Major products which are widely used in general chemicals, petrochemicals, refining, iron/steel, pulp/paper, electricity, gas, ships and food, are manufactured up to 300 A.

General 2-way Ball Valve HF5



General 3-way Ball Valve

There are two types of four-sided seat structure, T-port or L-port. The fluid can be branched with a single valve, simplifying the control system.

General 3-way Ball Valve H45



Diaphragm Valve

This diaphragm valve with PFA lining uses a PTFE diaphragm (membrane) as the sealant and is excellent in airtightness, corrosion resistance and durability of the valve seat.

Diaphragm Valve HD1



Special/Limited application ball valves

We provide original ball valves for special applications by adding customizations to meet customer's needs and applications.

Metal Touch Ball Valve

This ball valve is sealed with a metallic ball seat and can be used under severe conditions, such as high temperature, high viscosity fluids and abrasive powders and slurries.

Metal Touch Ball Valve HF5 (M1)



Jacketed Ball Valve

A jacket is welded to the body and a heat medium or refrigerant is applied to the inside to ensure heat insulation and cooling. There is no risk of pressure loss or remaining fluid in the piping lines due to the full bore structure.

Jacketed Ball Valve HJ5



Semi-jacketed Ball Valve

These jacketed ball valves have reduced weight and size and can be used with a pig system for piping cleaning. We have a lot of supply records with chocolate production plants.

Semi-jacketed 2-way Ball Valve CH1-AD-50A



Y Type 3-way Ball Valve

This ball valve for switching used in air transport lines, such as for powder and pellets, allows for smooth branching without residual powder.

Y Type 3-way Ball Valve HY1/HY2



Tank-bottom Ball Valve

The ball valve used at the bottom of reaction tanks allows for uniform agitation of the fluid due to the ball surface being at approximately the same location as the bottom of the tank.

Tank-bottom Ball Valve TB5



Hi-T Seat Ball Valve

This ball valve uses a soft seat that can be used up to a maximum operating temperature of 300°C, and has superior cost performance compared to metal seats and carbon seats.

Hi-T Seat Ball Valve HF5 (HT)



Valve for Shield Machines

It is used in the line for draining mud water (water with dirt/sand) discharged during tunnel construction, and it is possible to reduce the increase in the operating torque due to mud water.

Valve for Shield Machines HF5 (SH)



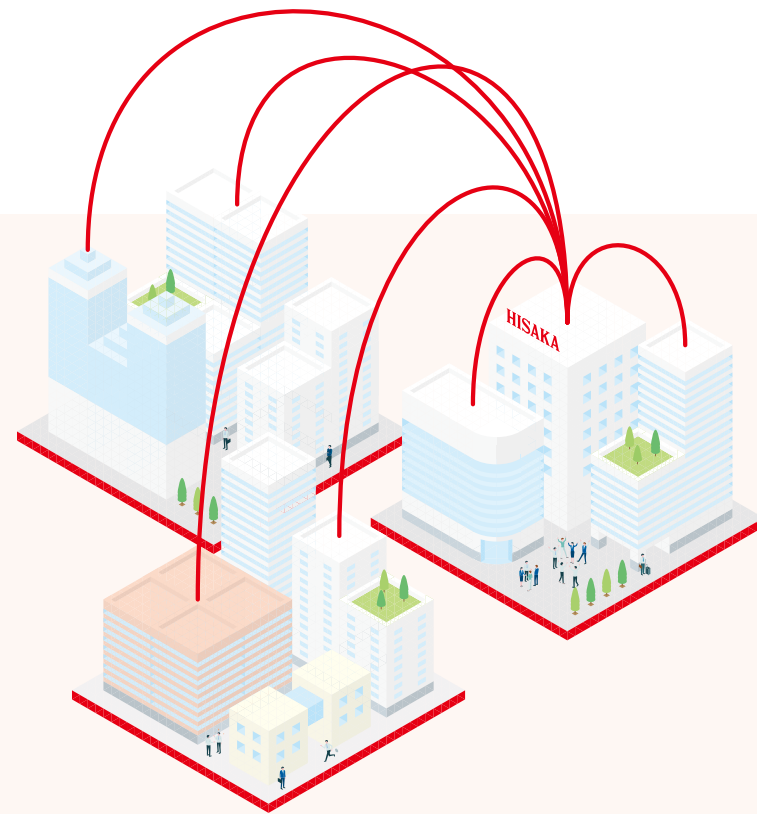
See here for information on the Valve Division >



Group Companies

Service Network to Meet Customer Needs

HISAKA has established a stable service network with domestic and foreign group companies in order to respond to customers' requests from all angles.



Domestic Group Companies



HISAKA PRODUCTS, LTD.



Manufacturing and sales of teflon diaphragm valves with sophisticated sanitary technology – also carrying out engineering and plant installation – aimed mainly at the dairy, beverage and healthcare industries. Manufacturing and sales of fully automatic continuous sterilization cooler and food processing machines mainly at the food market.

Head Office / Plant: Ome City, Tokyo



KOMATSUGAWA CHEMICAL ENGINEERING CO., LTD.



Manufacturing and sales of food and chemical machinery and culture tank, also conducting plant engineering business. Developing and manufacturing sensor elements such as oxygen sensors and turbidimeters required for culture equipment, and the systems that control the culture equipment itself.

Head Office: Chiyoda-ku, Tokyo Plant: Mitaka City, Saitama / Narita City, Chiba

Overseas Group Companies

Malaysia

HISAKAWORKS S.E.A. SDN. BHD.

Strategically deployed as an ASEAN headquarters, providing new unit sales, genuine spare parts and maintenance service of HISAKA plate heat exchangers in ASEAN region.

Completed the S.E.A. second plant with main facilities of large size Forming Press and Trimming Press in June, 2016.

Head Office / Plant: Kuala Lumpur Branch Offices: Johore

Thailand

HISAKA WORKS (THAILAND) CO., LTD.

As one of subsidiaries under HISAKAWORKS S.E.A., providing new unit sales, genuine spare parts and maintenance service of HISAKA plate heat exchangers in Thailand. Not only HISAKA plate heat exchangers, but also providing new unit sales of HISAKA ball valves as well.

Head Office: Bangkok Branch Office: Sattahip

Indonesia

PT. HISAKA WORKS INDONESIA

As one of subsidiaries under HISAKAWORKS S.E.A., providing new unit sales, genuine spare parts and maintenance service of HISAKA plate heat exchangers in Indonesia. Not only HISAKA plate heat exchangers, but also providing new unit sales of HISAKA ball valves as well.

Head Office: Jakarta

China

HISAKA WORKS (CHINA) CO., LTD.

Providing full line of HISAKA products, which are HISAKA plate type heat exchangers, HISAKA food processing & textile machines and HISAKA ball valves, genuine spare parts and servicing in China.

Head Office: Changshu Branch Offices: Shanghai / Guangzhou

United Arab Emirates

HISAKA ARABIA HEAT EXCHANGER TRADING - L.L.C - O.P.C

Providing new unit sales, genuine spare parts and maintenance service of HISAKA plate heat exchangers in United Arab Emirates.

Head Office: Abu Dhabi

South Korea

HISAKA KOREA CO., LTD.

Providing new unit sales, genuine spare parts and maintenance service of HISAKA plate heat exchangers in South Korea.

Head Office: Seoul Branch Office: Busan

Philippines

HISAPINO (Representative Office)

Representing HISAKAWORKS S.E.A., assists entire HISAKA users in Philippines and providing technical support about HISAKA plate heat exchangers.

Office: Manila

Singapore

HISAKAWORKS SINGAPORE PTE. LTD.

As one of subsidiaries under HISAKAWORKS S.E.A., providing new unit sales, genuine spare parts and maintenance service of HISAKA plate heat exchangers in Singapore.

Head Office: Singapore

Vietnam

HISAKAWORKS VIETNAM CO., LTD.

Representing HISAKAWORKS S.E.A., assists entire HISAKA users and providing new unit sales, genuine spare parts and maintenance service of HISAKA plate heat exchangers in Vietnam.

Head Office: Ho Chi Minh

Saudi Arabia

HISAKA MIDDLE EAST CO., LTD.

In order to strongly support to whole HISAKA users in Near and Middle East region, focusing on providing genuine spare parts and maintenance service, especially for existing thousands of jumbo units, which HISAKA ever delivered. HISAKA ME is capable enough to cover its massive demands.

Head Office / Plant: Dammam Branch Office: YANBU

Qatar

HISAKA ALSHARQ ALAWSAT TRADING AND MAINTENANCE LLC

As one of subsidiaries under HISAKA ME providing new unit sales, genuine spare parts and maintenance service of HISAKA plate heat exchangers in Middle East region.

Head Office: Doha



From Japan to Asia

From Asia to the world

The expansion of HISAKA global network

Since beginning full-fledged export activities in the 1960s, HISAKA has been developing technology by keeping its focus on the global market, and has won great reviews for the supplied products from customers all over the world.

In recent years, we have set up affiliate companies in various global locations. Through these and other efforts, we now have in place a network able to provide swift responses tailored to customers' needs, from equipment introduction through to maintenance.



- ★: Headquarters / Production Base (Japan)
- ★: Group Company / Production Base
- : Branch Office (Japan)
- : Group Company and Local Office
- : Capital Alliance

List of Domestic Offices and Group Companies

- | | | |
|--|--|--|
| 1 Head office
(Osaka Osaka city) | 7 Saitama Sales Office
(Saitama Saitama city) | 10 HISAKA PRODUCTS, LTD.
(Tokyo Ome City) |
| 2 Tokyo branch
(Tokyo Chuo-ku) | 8 Chiba Sales Office
(Chiba Ichihara city) | 11 KOMATSUGAWA CHEMICAL
ENGINEERING CO., LTD.
(Tokyo Chiyoda-ku) |
| 3 Nagoya branch
(Aichi Nagoya city) | 9 Onomichi Sales Office
(Hiroshima Onomichi city) | |
| 4 Kyushu branch
(Fukuoka Fukuoka city) | ★ Konoike Plant
(Osaka Higashiosaka city) | |
| 5 Kitakyushu branch
(Fukuoka Kitakyushu city) | ★ Ikoma Plant
(Nara Ikoma city) | |
| 6 Hokkaido Sales Office
(Hokkaido Sapporo city) | ★ Ome Plant
(Tokyo Ome city) | |

Overseas Group Companies

- | | | |
|-------------------------|---------------------------|--------------------------------------|
| 1 Malaysia
Johor | 7 Vietnam
Ho Chi Minh | 13 United Arab Emirates
Abu Dhabi |
| 2 Philippines
Manila | 8 China
Shanghai | 14 South Korea
Seoul |
| 3 Thailand
Bangkok | 9 China
Guangzhou | 15 South Korea
Busan |
| 4 Thailand
Sattahip | 10 Saudi Arabia
Dammam | ★ Malaysia
Kuala Lumpur |
| 5 Singapore | 11 Saudi Arabia
Yanbu | ★ China
Changshu |
| 6 Indonesia
Jakarta | 12 Qatar
Doha | |

Capital Alliance

- | | | |
|-------------------|------------------------------|----------------------|
| 1 China
Yantai | 2 Portugal
Vale De Cambra | 3 France
Brignais |
|-------------------|------------------------------|----------------------|



★ Konoike Plant (OSAKA)



★ Ikoma Plant (Nara) Ikoma Plant Opened in January 2024



★ Ome Plant (TOKYO)



★ HISAKAWORKS S.E.A. / Kuala Lumpur



★ HISAKA WORKS (China) / Changshu

ESG Initiatives



Environment

We will contribute to solutions for global environmental issues through our business activities.



Social

We will strive to maintain positive relationships and solve social issues through dialogue with diverse stakeholders, including employees, business partners, local communities and shareholders.



Governance

We will promote corporate governance through honest business management.

New Business Promotion Department



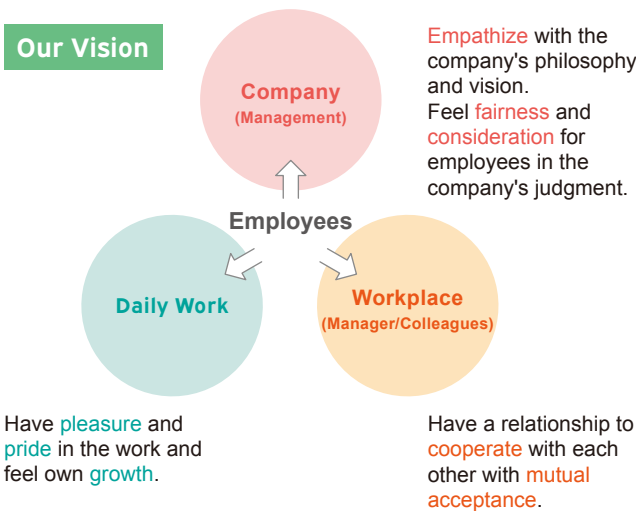
Toward 2042, the 100th anniversary of our founding, we are promoting the creation of new businesses and products that plan to solving social issues such as "energy saving" and "labor saving" by bringing together our core technologies. Our first R&D section is launched in FY2025 to establish new core technologies and strengthen the development of new products that contribute to the core business.

Enhance Well-Being Section



In today's stress society, it has become an important issue to create a society where all people can continue to play an active role in good health and live with peace of mind. For our company's sustainable growth, we believe that it is essential for our employees to be in a physically, mentally and socially good condition (well-being), and we promote the mental and physical health of our employees.

Our Vision



Environmentally-friendly Products



We provide products that contribute to reducing the burden on the global environment by saving resources, reducing the amount of CFC filling, reducing CO2 emissions and more.

See here for more information
Environmentally Friendly Products Page



Solar Power Generation



We are contributing to environmental conservation by promoting the spread of renewable energy through a solar power generation using the rooftop of the Konoike & Ikoma Plant.



Corporate Governance



HISAKA aims to appropriately implement the five general principles of "Securing the Rights and Equal Treatment of Shareholders", "Appropriate Cooperation with Stakeholders Other Than Shareholders", "Ensuring Appropriate Information Disclosure and Transparency", "Responsibilities of the Board" and "Dialogue with Shareholders", and by doing so, to aim for further improvement of our corporate value as well as constructing and maintaining a decision-making structure that can swiftly respond to changes in the management environment, with all stakeholders in mind.

See here for more information
Corporate Governance Page



Sustainability Promotion Structure

HISAKA has established a Sustainability Basic Policy, aiming to balance contribution to a sustainable society with the enhancement of corporate value. In 2022, we established a sustainability promotion structure by forming the Sustainability Committee which reviews the policy and the progress status of the operation and evaluates the performance of the Risk Management Committee, Company-wide BCP Measures Meeting, the TCFD Project, and overall activities related to sustainability. Addressing material issues (materiality) is positioned as a key initiative, and we are striving to solve the defined materialities* across the Company as a whole.

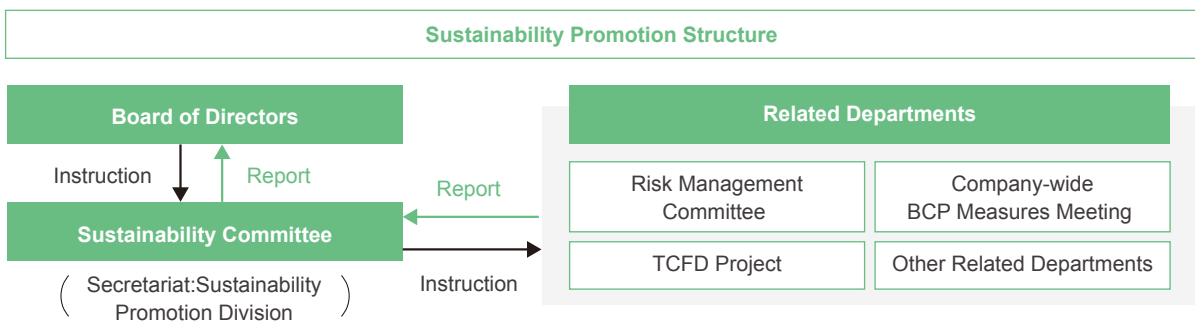
Sustainability Basic Policy

With our business creed of "taking root among the world" and "pursuit of rich humanity" as eternal goals, we act from a long-term perspective to fulfill our roles and responsibilities as a public institution of society and aim to continuously enhance our corporate value by balancing social contribution and our own growth.

- (1) **Contribute to solving global environmental problems through our business activities.**
- (2) **Strive to solve social issues by maintaining good relationships through dialogue with our employees, business partners, local communities, shareholders, and other stakeholders.**
- (3) **Promote corporate governance through honest business operations.**

Sustainability Promotion Structure

To redefine our understanding of corporate social responsibility, which we have practiced since the foundation of the Company, we established the CSR Meeting in 2005, a structure which promotes specific activities, and developed related regulations. In 2022, we constructively dissolved the CSR Meeting and newly established the Sustainability Committee chaired by the President and Representative Director, under the supervision of the Board of Directors which has responsibility for decision-making for key sustainability-related issues. In principle, the committee meets twice a year to evaluate operation policies and progress related to sustainability, and to explore opportunities for improvement, promoting sustainability practices across the Company. The Sustainability Committee met in October 2024 and April 2025. It reviewed the status and future plans of activities in each term, and the results of the meetings were shared with related departments.



• Role of the Related Departments

Risk Management Committee	Identify and monitor critical risks from a broad range of operational risks through impact evaluations to minimize potential impacts.
Company-wide BCP Measures Meeting	Establish measures to respond to disasters and other events that may disrupt business operations, and develop a Business Continuity Plan (BCP) to prevent interruptions and ensure swift recovery.
TCFD Project	Define the purpose and policy for addressing climate change in accordance with the recommendations of the Task Force on Climate-related Financial Disclosures (TCFD), and organize and communicate related information.
Other related departments	Promote sustainability in departments other than those mentioned above.

See here for more information
Sustainability Promotion Activities Page



Facilities

The Konoike Plant and Ikoma Plant - central hub of HISAKA WORKS, LTD.'s manufacturing - has introduced facilities with original technology and is moving ahead with drastic raising of the efficiency of its manufacturing processes. As the HISAKA Group's mainstay factory possessing sophisticated manufacturing technology that creates high quality products recognized around the world, we aims for tireless progress in the future as before.



Heat Exchanger Division **40,000-ton automated press line**
This 40,000-ton automated press line - the largest class in the world - is composed of a forming press, crack detector and conveying devices. It produces various different types of large size titanium plates for use in LNG plants and similar.



Heat Exchanger Division **20,000-ton automated press line**
This state-of-the-art totally automated, unmanned press line achieves productivity 1.5 times higher than previous lines. It can cope with plate sizes ranging widely from medium to large size.



Heat Exchanger Division **Continuous vacuum furnace**
This is one of the world's largest continuous vacuum furnaces, boasting a maximum processing load of 2,000 kg. It is used for brazing the brazed heat exchangers.



Process Engineering Division **Dedicated clean assembly space**
This is a dedicated area for assembly of sterilizers and other devices requiring high cleanness and safety, for delivery to the pharmaceutical industry.



Process Engineering Division **High precision automatic welding machine for stainless steel**
This high precision automatic welding machine plays an active role in making sterilization, disinfection and dyeing equipment. We were the first in Japan to develop and successfully apply this type of machine in the manufacturing of pressure vessels. It can also weld many high quality materials such as super stainless steel.



Process Engineering Division **Bending rolls**
This equipment can accurately bend stainless steel plates of a wide variety of thicknesses. This bending technology, indispensable for fabricating sterilization, disinfection and dyeing equipment, supports our high quality products.



Valve Division **5-axis vertical type multi-functional machine**
This numerically-controlled multi-functional machine fabricates the main bodies of large size valves. It can machine multiple surfaces, eliminating useless work and enhancing dimension precision.



Valve Division **Liquid penetrant testing equipment**
This system was introduced to improve the productivity of penetrant testing, which is a non-destructive inspection of high-pressure gas certified products and inspected products, and to improve the working environment.

R&D

Boasting world-class technology, we at HISAKA WORKS, LTD. continually conduct research and development for increasingly diverse and sophisticated needs by utilizing advanced technology. In the future as before, HISAKA makes much effort to launch products that are No. 1 in the world using our development labs with versatile equipment.



Heat exchanger development & testing lab
Inheriting the frontier spirit that developed the HISAKA original PHE, this lab continues to research PHEs by further expanding and evolving the technology we have cultivated up until now.



Dyeing development & testing lab
This lab carries out tests brought in by customers as well as development tests for dyeing machines and development of new products. Many dyeing techniques for various fashions and new synthetic fibers were born here.



Food & pharmaceutical development & testing lab
This lab develops new devices and systems to materialize customer needs through trial-and-error. Customers can bring their own test items here to conduct R&D to pursue the best sterilization recipe for various products.



Valve development & testing lab
This lab carries out customization of valves according to customers' needs. Using installed testing equipment of various kinds, it is proceeding with development of the valves.

Environmental conservation activities

ISO 14001

HISAKA WORKS, LTD. acquired ISO14001 certification in December 2007. By means of this, we hope, as a "corporation that contributes to the global environment through its business activities, products and services", to grow into a company that, to a higher degree than ever before, enjoys ease of mind and trust from all who are concerned with it.

Environmental Declaration / Action Guidelines

As an environmentally considerate company, HISAKA WORKS, LTD. will promote six Action Guidelines as following statements.

- ① To observe the law and regulations of the environment and agree on the social agreement.

② To promote the development and sales of environmentally-conscious products based on customer needs.

③ To make efforts to save resources and energy by preventing environmental contamination and activities to reduce environmental impact.
- ④ To offer service that contributes to the reduction in environment impact for customers.

⑤ To carry out corporate activities that harmonize environment, quality, safety and cost control, and sustainability.

⑥ To continuously improve environmental activities and integrate with full participation with the region.

Environmental policy

Promote environmental activities with company motto "Sincerity (Magokoro)" as basic philosophy. Manufacture products that are "people and environment friendly."
Make the company "people and environment friendly."
Become "people and environment friendly" Corporate Citizens.

Certification acquired

ISO 9001

This international standard aims to the continuous management, improvement, and maintenance of quality management systems that provide high-quality products and services to ensure customer satisfaction. In HISAKA, we place top priority on the safety and security of our customers, and have built an original quality management system that incorporates leading-edge testing equipments.

Code and Standard

■Konoike plant	■Ikoma plant	■Division
Japanese PV code class 1	Japanese PV code class 1	Heat Exchanger Division----- ClassNK Approval of Manufactures
ASME "U" stamp	ASME "U" stamp	Process Engineering Division ---- China Special Equipment Manufacture License
		Valve Division ----- Japan High Pressure Gas Safety Act authorization, API 6D CERTIFIED

ISO 45001

This international standard aims to continuously improve occupational health and safety by establishing a safe and healthy work environment and preventing occupational accidents. Since our founding, HISAKA had been conducting its original activities, and now has acquired this certification at the Konoike Plant and Ikoma Plant. For our customers, we will continue to provide the safe products with full of sincerity (Magokoro).

Contact Information

Japan

Heat Exchanger Division

Sales Dept.
Osaka TEL : +81-72-966-9601
Tokyo TEL : +81-3-5250-0760
Nagoya TEL : +81-52-217-2491
Hokkaido TEL : +81-11-868-8010
Chiba TEL : +81-436-24-3322
Onomichi TEL : +81-848-21-2750
<https://www.hisaka.co.jp/english/phe/>

Process Engineering Division

Food Machinery Sales Dept.
Nara TEL : +81-743-25-2901
Tokyo TEL : +81-3-5250-0780
Nagoya TEL : +81-52-217-2492
Kyushu TEL : +81-92-432-8011
Hokkaido TEL : +81-11-868-8012
<https://www.hisaka.co.jp/english/food/>

Pharmaceutical Machinery Sales Dept.
Nara TEL : +81-743-25-2901
Tokyo TEL : +81-3-5250-0780
<https://www.hisaka.co.jp/english/pharmacy/>

Dyeing & Finishing Machinery Sales Dept.
Nara TEL : +81-743-25-2902
<https://www.hisaka.co.jp/english/textile/>

Valve Division

Sales Dept.
Osaka TEL : +81-6-6363-0050
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Nagoya TEL : +81-52-217-2493
Kitakyushu TEL : +81-93-531-1151
Saitama TEL : +81-48-650-8870
Chiba TEL : +81-436-20-1660
<https://www.hisaka.co.jp/english/valve/>

HISAKA PRODUCTS, LTD.

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KOMATSUGAWA CHEMICAL ENGINEERING CO., LTD.

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<https://www.komatsugawa-kce.co.jp/>

Overseas

Malaysia

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Johor Branch

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Sattahip Sales Office
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Guangzhou Branch
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YANBU Branch

Qatar

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AND MAINTENANCE LLC
TEL : +974-4007-1766

United Arab Emirates

HISAKA ARABIA HEAT EXCHANGER
TRADING - L.L.C - O.P.C
TEL : +971-02-877-8590

South Korea

HISAKA KOREA CO., LTD.
TEL : +82-2-739-8861/2/3
Busan Branch
TEL : +82-51-747-0265



In January 2024, we opened Ikoma Plant in Ikoma City, Nara, as a production base for the Process engineering division and New business promotion department.